OPTIONAL ATTACHMENTS & ACCESSORIES

Accessories

99944200411	20mm Blade Conversion Kit
99944200415	Universal Blade Conversion Kit
99944200455	Barrier Bar
SRAC-200	Tiller/Cultivator Attachment

Cutting Blades

69500120331	8" 80 Tooth Brush Blade
69600120331	8", 8-Tooth Blade - 20mm Arbor
89850308031	8" Blade Protector
99944200035	Tri-Cut Blade with Glide Cup - 20mm Arbor
99944200047	3 Cutter Metal Blade - 20mm Arbor
99944200130	22 Tooth Clearing Saw Blade -- 20mm Arbor

Cutting Heads

21560031	SRM ECHOmatic Pro Head
21560050	Semi-Auto Head Assembly
21560056	2-Line Rapid Loader Head -- Echo
21560060	SRM Manual Dual Line Head
99944200220	Heavy Duty Fixed Line Head
99944200900	U-Turn Head

PARTS CATALOG

SRM-225U
Brushcutter

21.2cc

SERIAL NUMBERS

S/N: S79111001001 - S79111999999

ECHO, INCORPORATED
400 Oakwood Road Lake Zurich, Illinois 60047 USA

WWW.ECHO-USA.COM

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REVISED 04/22/09

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SRM-225U S/N: S79111001001 - S79111999999

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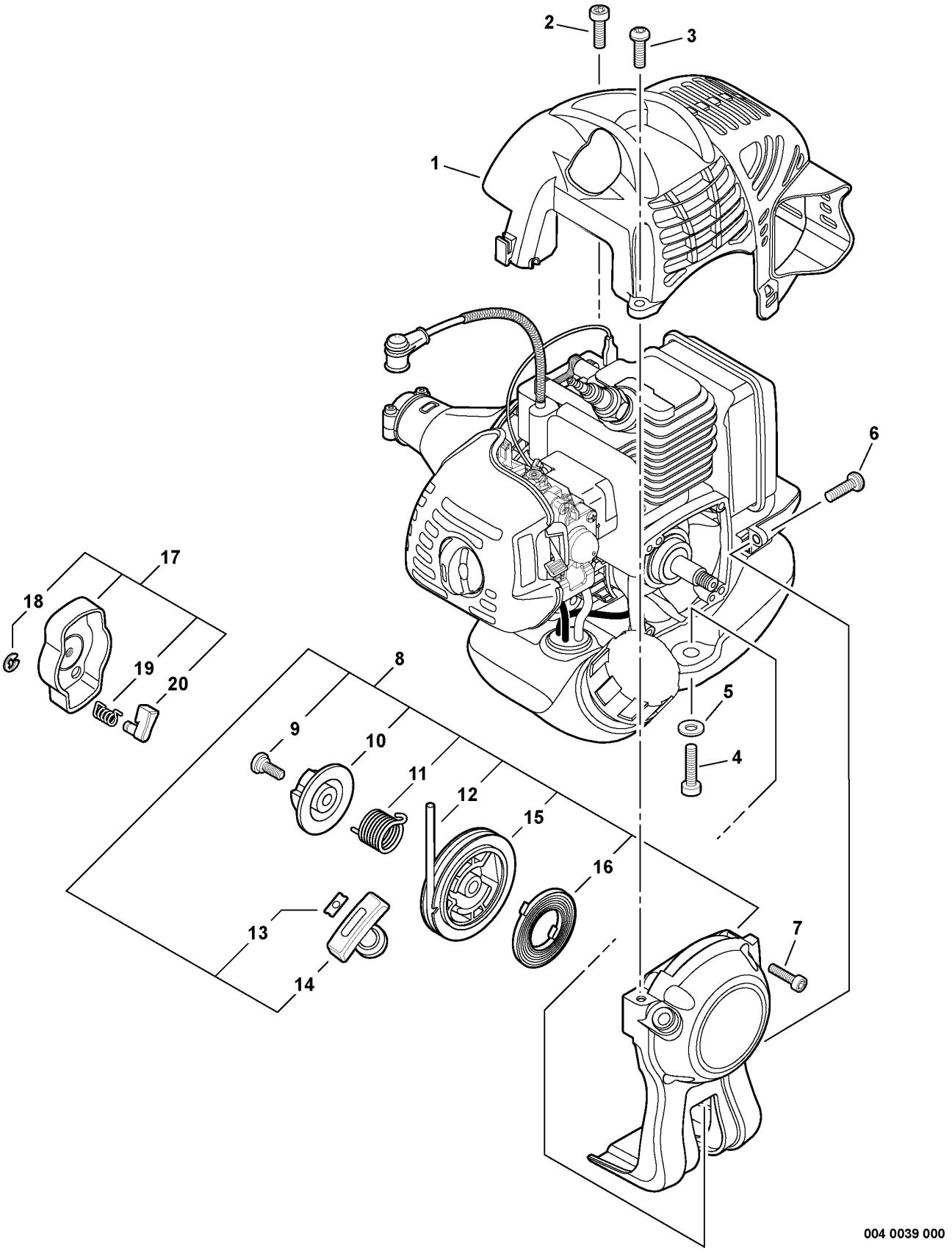
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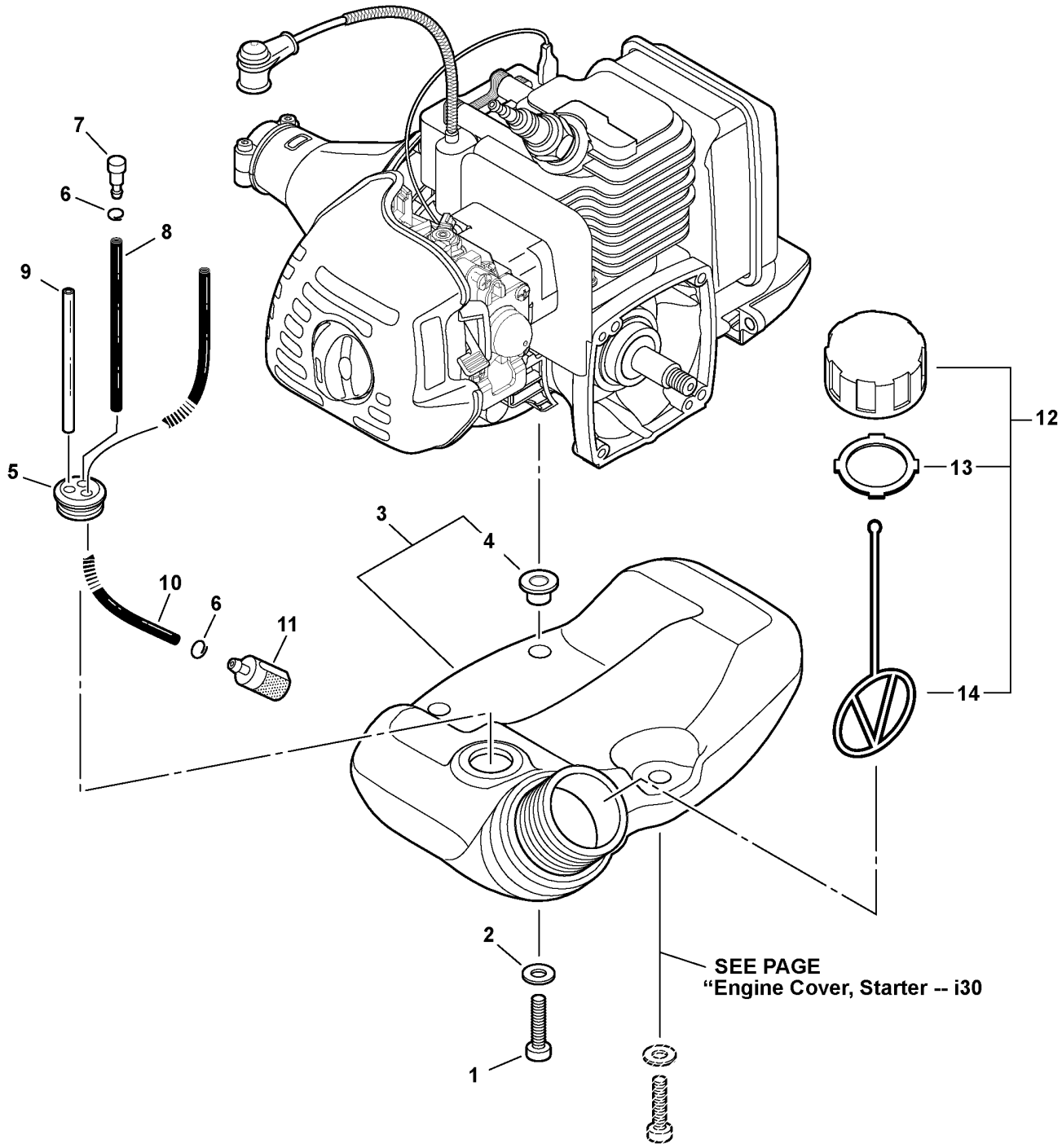
004 0039 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A160001090	1	COVER, ENGINE	
2	V805000150	1	SCREW 5X16	
3	V805000000	1	TAPPING SCREW 5X16	
4	V805000160	1	SCREW 5X20	
5	90060300005	1	WASHER	
6	V805000000	1	TAPPING SCREW 5X16	
7	V804000060	4	SCREW 4X16	
8	A051001311	1	RECOIL STARTER ASY	INCLUDES ITEMS 9-16
9	17723661830	1	SCREW	
10	P022008280	1	PLATE, CAM	
11	P022008270	1	SPRING, DAMPER	
12	P022019990	1	ROPE, STARTER - 3X700mm	REPOWER BULK OPTION: 99944440000
13	17724611120	1	STOPPER, ROPE	
14	17722827030	1	GRIP, STARTER	
15	P022006830	1	DRUM	
16	P022019680	1	SPRING, REWIND	
17	A052000180	1	STARTER PAWL ASY	INCLUDES ITEMS 18-20
18	P022002100	2	E-RING	
19	17723412220	2	SPRING, RETURN	
20	P022006850	2	PAWL, STARTER	

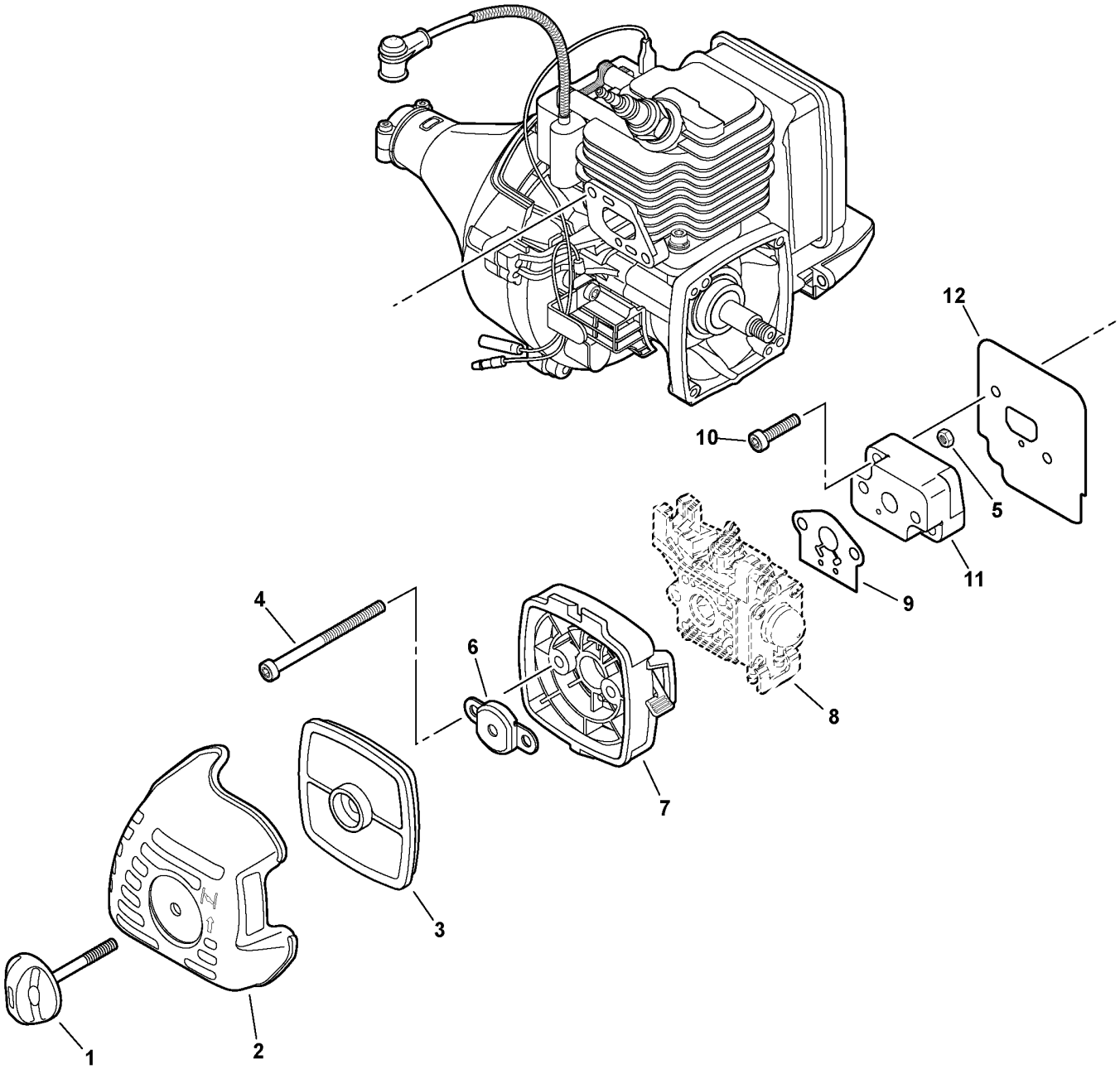


002 0042 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V805000160	3	SCREW 5X20	
2	90060300005	3	WASHER 5	
3	A350000780	1	TANK, FUEL	INCLUDES ITEM 4
4	V353000231	3	COLLAR	
5	V137000030	1	GROMMET, FUEL	
6	13201309820	2	CLIP	
7	A356000030	1	VENT ASY	
8	V471001210	1	PIPE, VENT - 3X5X90mm	REPOWER BULK OPTION: 90015
9	13201256030	1	PIPE, RETURN - 3X6X80mm	REPOWER BULK OPTION: 90017
10	V471001230	1	PIPE, FUEL - 3X5X210mm	REPOWER BULK OPTION: 90015
11	13120507320	1	FILTER, FUEL[1]	
12	P021012210	1	CAP ASY	INCLUDES ITEMS 13-14
13	13101655830	1	GASKET, CAP	
14	A365000060	1	CONNECTOR, CAP	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT

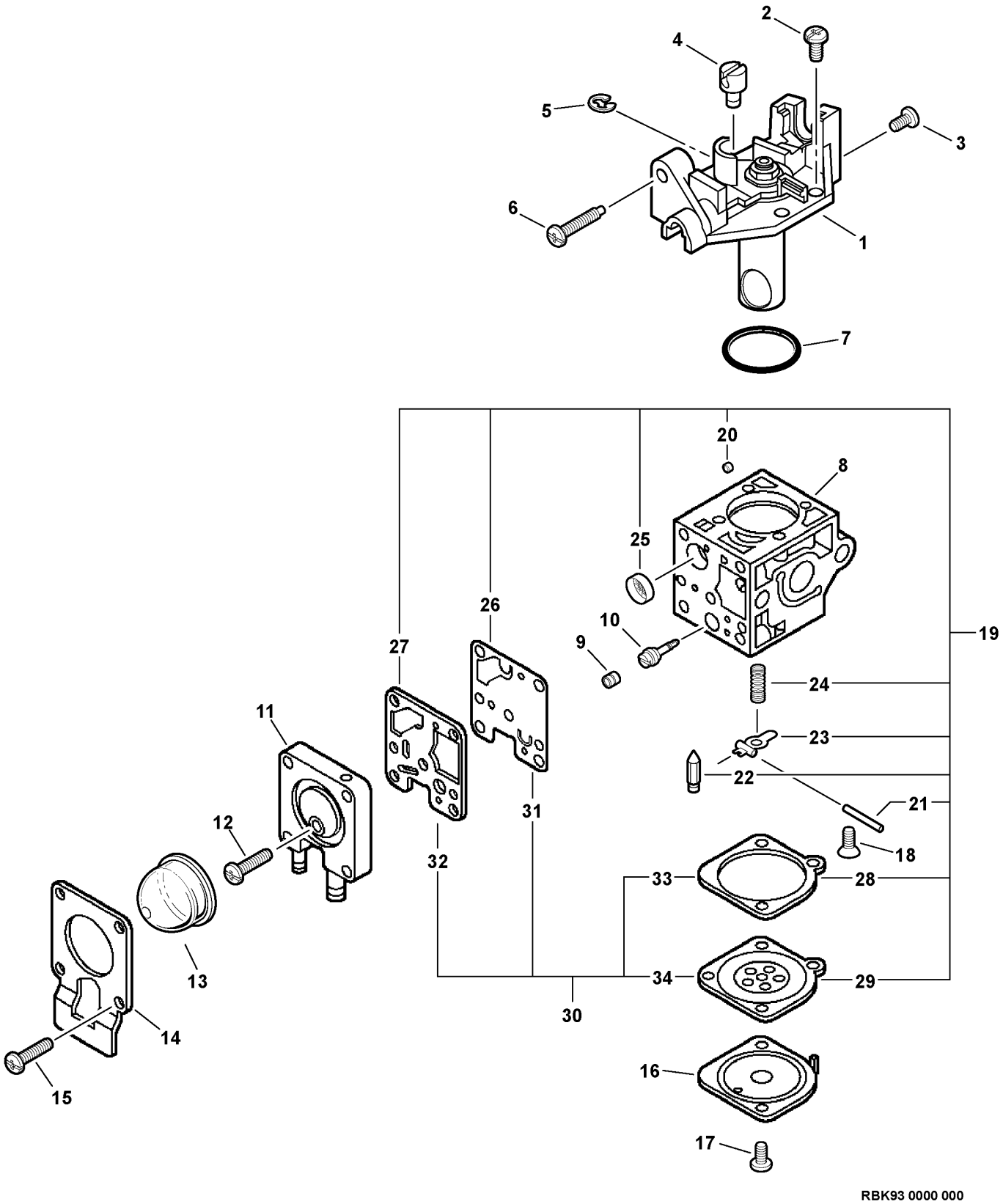


005 0041 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V299000250	1	THUMB SCREW	
2	A232000480	1	LID, AIR CLEANER	
3	13031054130	1	FILTER, AIR***1***	
4	V805000100	2	SCREW 5X65	
5	90050000005	2	NUT	
6	12901152730	1	PLATE, PREVENT	
7	P021012870	1	CASE, AIR CLEANER	
8	----------	1	CARBURETOR	See Carburetor Diagram For Additional Information
9	V103000480	1	GASKET, INTAKE***2***	
10	V805000160	2	SCREW 5X20	
11	13001744331	1	INSULATOR, INTAKE	
12	V103000490	1	SHIELD, INTAKE***2***	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT
2: Also Included In GASKET KIT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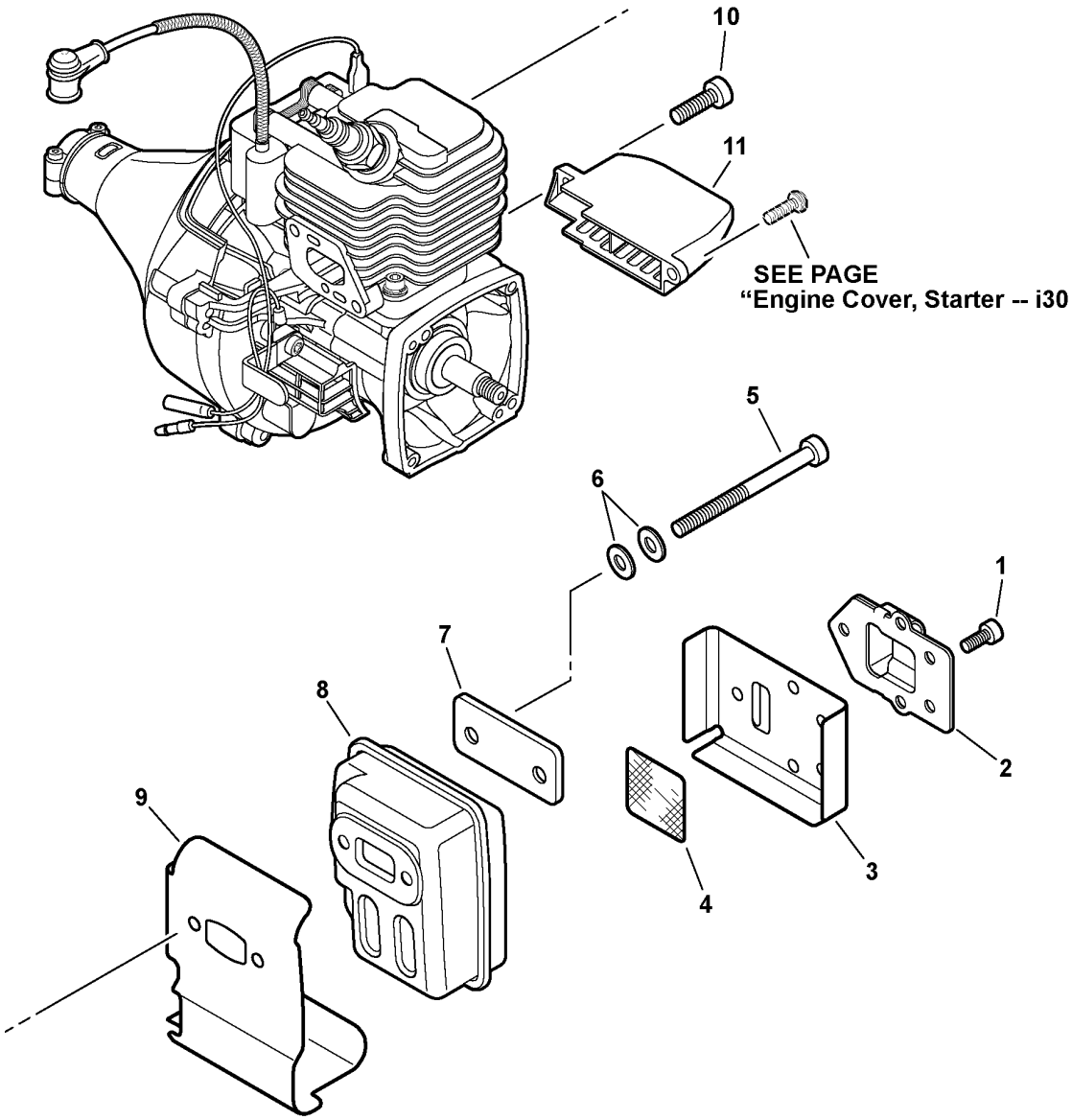
RBK93 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	A021001690	1	CARBURETOR -- RB-K93	
1	P005002050	1	ROTOR COVER ASY	
2	12534413931	3	SCREW, ROTOR COVER ASY	
3	12534452130	1	SCREW, ROTOR COVER	
4	P005001240	1	SWIVEL	
5	P005000190	1	E-RING	
6	P005000100	1	SCREW, THROTTLE ADJUST	
7	P005000280	1	O-RING	
8	----------	1	BODY, CARBURETOR	NOT AVAILABLE SEPARATELY
9	P005001270	1	CAP, LIMITER	
10	P005001260	1	NEEDLE - HIGH SPEED	
11	P005001890	1	PURGE BASE ASY	
12	P005000270	1	SCREW, PURGE BASE ASY	
13	12538108660	1	BULB, PURGE	
14	P005000250	1	RETAINER, PURGE BULB	
15	P005001900	4	SCREW, PURGE BULB RETAINER	
16	12534252130	1	COVER, DIAPHRAGM	
17	12534452130	2	SCREW, DIAPHRAGM COVER	
18	12533942030	1	SCREW, METERING LEVER PIN	
19	P005001670	1	REPAIR KIT	INCLUDES ITEMS 20-29
20	P005001000	1	ROLLER, GUIDE	
21	----------	1	PIN, METERING LEVER	
22	----------	1	VALVE, INLET NEEDLE	
23	----------	1	LEVER, METERING	
24	----------	1	SPRING, METERING LEVER	
25	----------	1	STRAINER	
26	----------	1	DIAPHRAGM, PUMP	
27	----------	1	GASKET, PUMP	
28	----------	1	GASKET, METERING	
29	----------	1	DIAPHRAGM, METERING	
30	P005001660	1	DIAPHRAGM/GASKET KIT	INCLUDES ITEMS 31-34
31	----------	1	DIAPHRAGM, PUMP	
32	----------	1	GASKET, PUMP	
33	----------	1	GASKET, METERING	
34	----------	1	DIAPHRAGM, METERING	

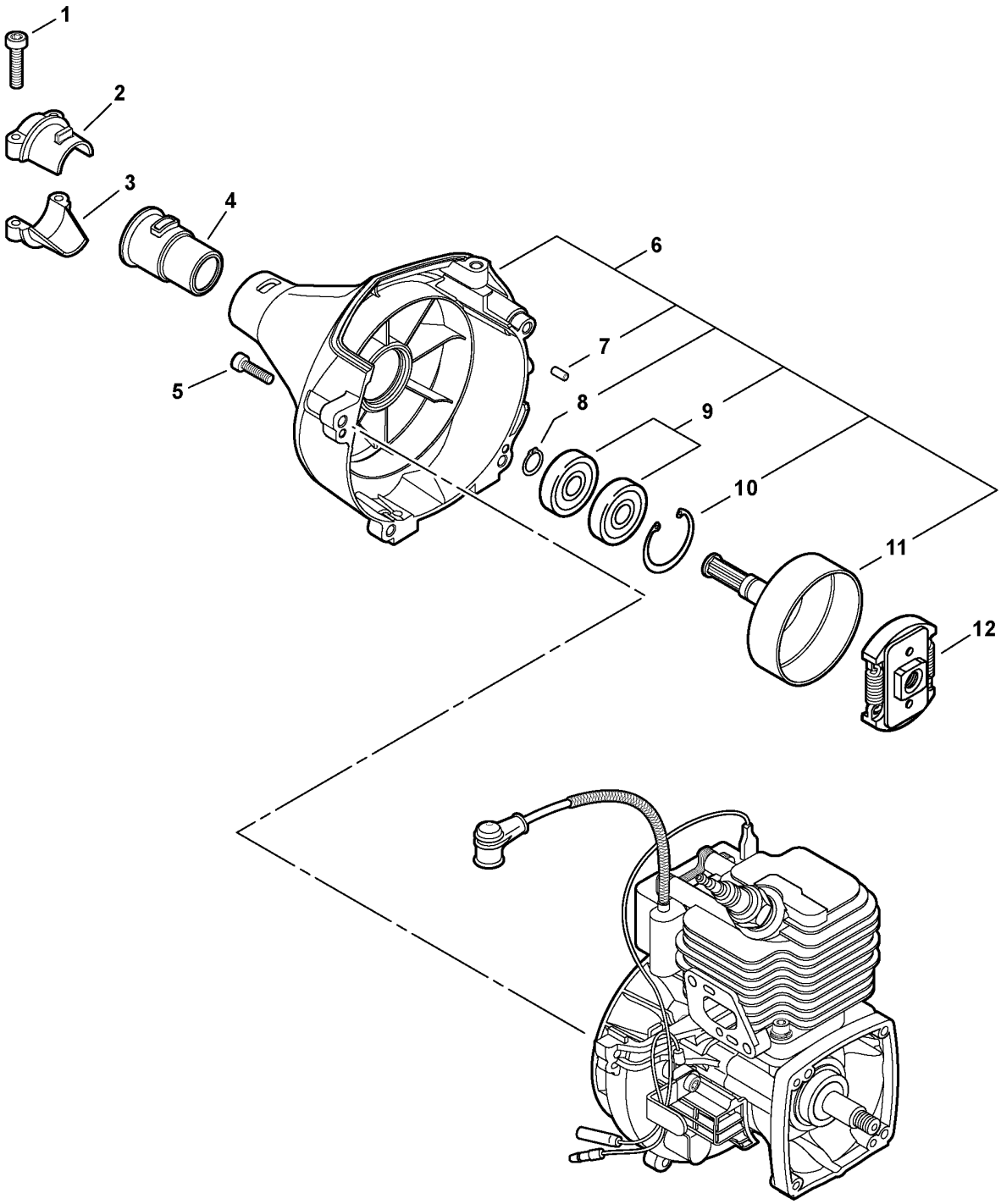


006 0048 00B

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V804000080	5	SCREW 4X8	
2	A313000600	1	GUIDE, EXHAUST	
3	V104000360	1	GASKET, EXHAUST***1***	
4	14586240630	1	SCREEN, MUFFLER	
5	V805000190	2	SCREW 5X55	
6	V347000000	4	CONICAL WASHER	
7	V150000371	1	EYE PLATE	
8	A300000790	1	MUFFLER	
9	V104000850	1	SHIELD, EXHAUST***1***	
10	V805000150	1	SCREW 5X16	
11	A320000480	1	DUCT, AIR	

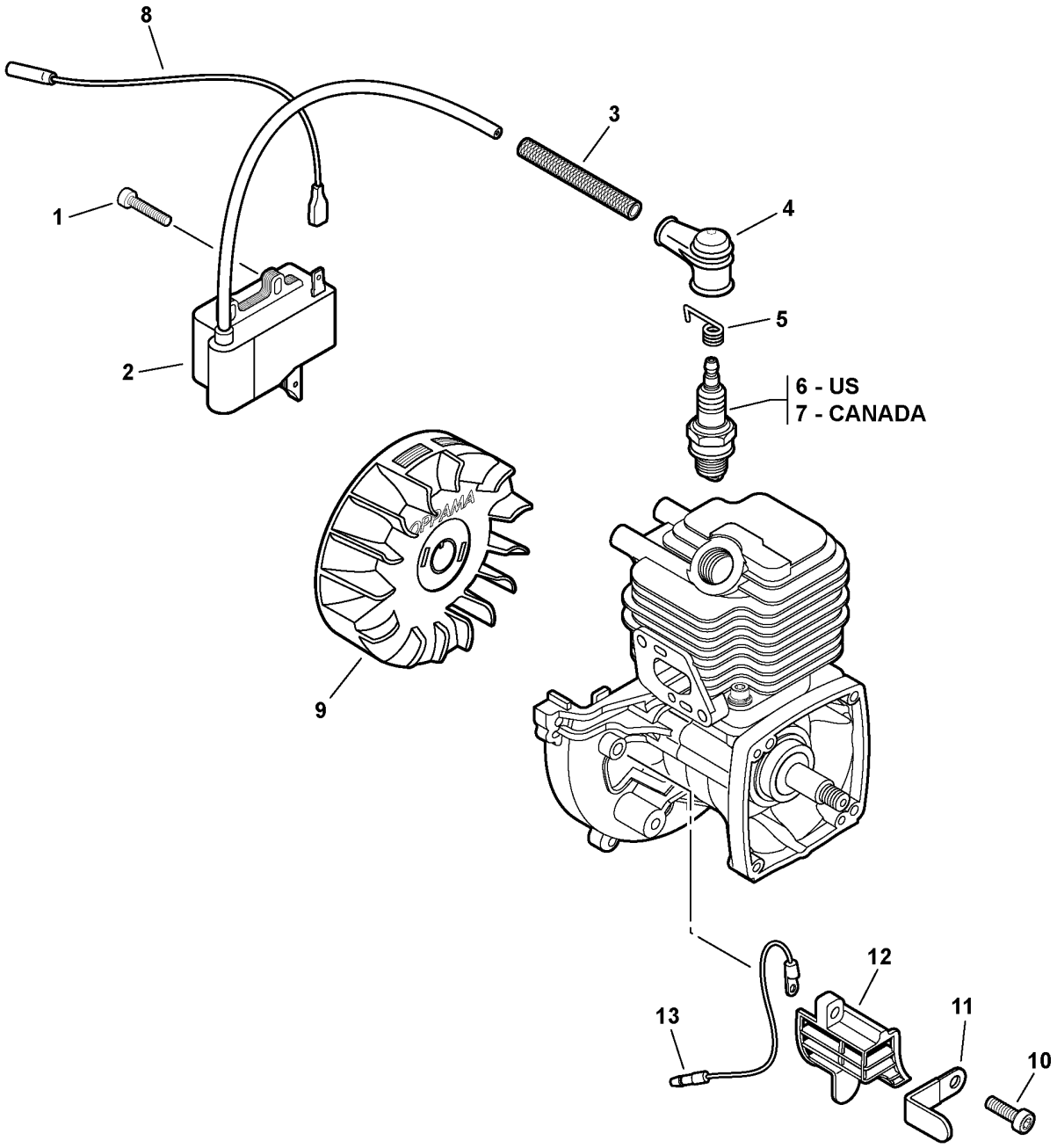
Footnotes

1: Also Included In GASKET KIT



003 0019 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V805000160	2	SCREW 5X20	
2	61092227432	1	HOLDER -- UPPER	
3	A575000100	1	HOLDER - LOWER	
4	V420001081	1	CUSHION	
5	V804000060	4	SCREW 4X16	
6	P021015560	1	FAN COVER ASY	INCLUDES ITEMS 7-11
7	V622000020	2	DOWEL PIN - 4X7.8mm	
8	90070100012	1	CIRCLIP 12	
9	90080796001	2	BEARING, BALL - 6001	
10	90070200028	1	CIRCLIP 28	
11	17500548931	1	DRUM, CLUTCH	
12	A056000230	1	CLUTCH ASY	

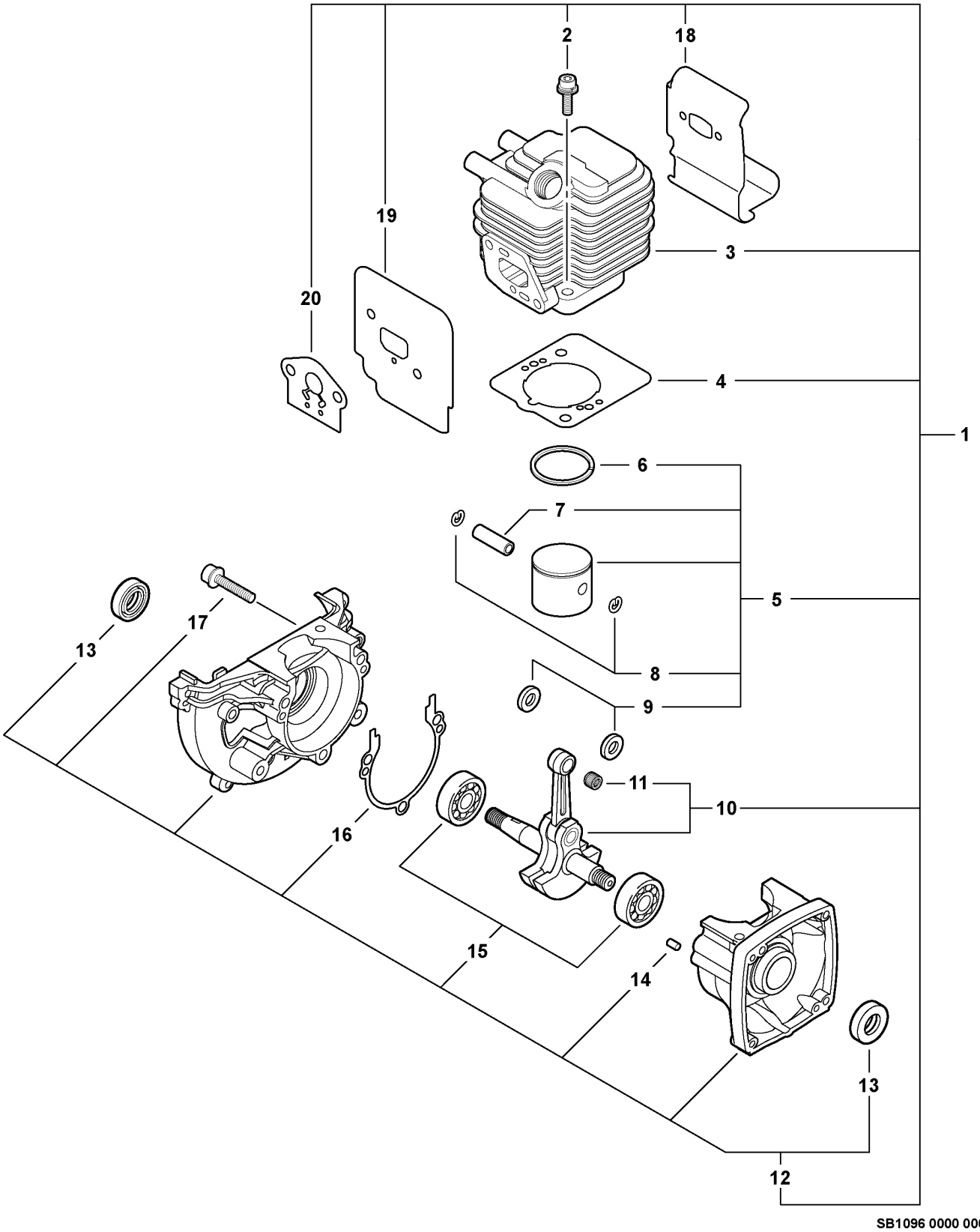


007 0015 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V804000070	2	SCREW 4X20	
2	A411000130	1	COIL, IGNITION	
3	V475004160	1	TUBE, INSULATOR	
4	A427000013	1	CAP, SPARK PLUG	
5	A426000010	1	TERMINAL, SPARK PLUG CAP	
6	15901019830	1	SPARK PLUG -- BPM-8Y***1***	
7	A425000000	1	SPARK PLUG -- BPMR-8Y***1***	CANADA MODELS
8	V485001120	1	LEAD, IGNITION	
9	A409000210	1	FLYWHEEL	
10	V805000150	1	SCREW 5X16	
11	15911621231	1	CLAMP	
12	A127000160	1	COVER, DEBRIS	
13	16201427230	1	LEAD, GROUND	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT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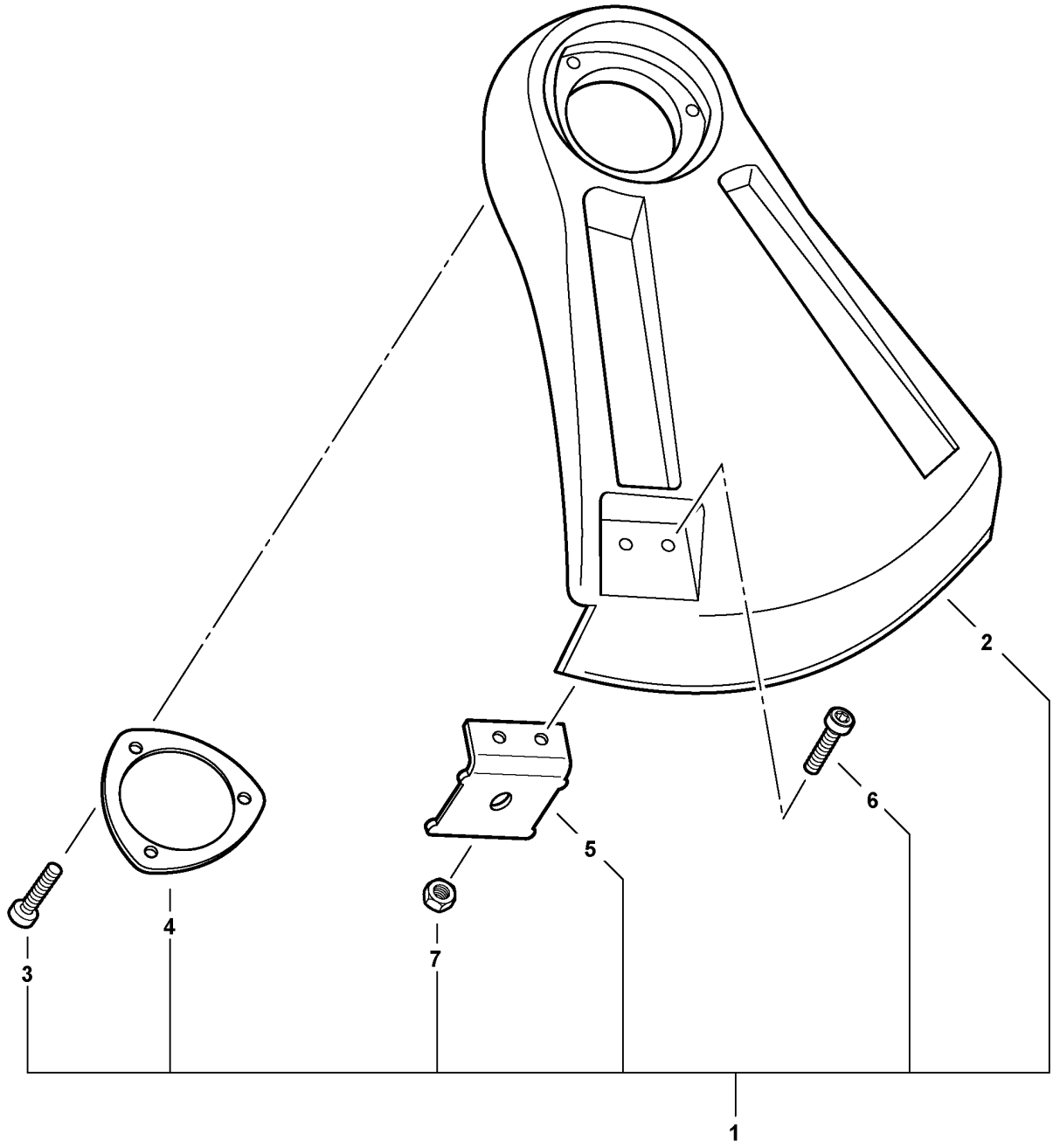
SB1096 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	SB1096	1	SHORT BLOCK	INCLUDES ITEM 2-20
2	90016205022	2	SCREW 5X22	
3	A130000540	1	CYLINDER	
4	V100000160	1	GASKET, CYLINDER***1***	
5	P021007712	1	PISTON KIT	INCLUDES ITEMS 6-9
6	A101000090	1	RING, PISTON	
7	10001311520	1	PIN, PISTON	
8	10001504630	2	CIRCLIP, PISTON PIN	
9	10001411520	2	SPACER, PISTON PIN	
10	A011000101	1	CRANKSHAFT ASY	INCLUDES ITEM 11
11	V553000060	1	BEARING, NEEDLE	
12	10020452132	1	CRANKCASE KIT	INCLUDES ITEMS 13-17
13	10021242031	2	OIL SEAL	
14	V622000020	2	DOWEL PIN - 4X7.8mm	
15	9403536201	2	BEARING, BALL - 6201	
16	10024242030	1	GASKET, CRANKCASE***1***	
17	90016205028	3	SCREW 5X28	
18	V104000850	1	SHIELD, EXHAUST***1***	
19	V103000490	1	SHIELD, INTAKE***1***	
20	V103000480	1	GASKET, INTAKE***1***	

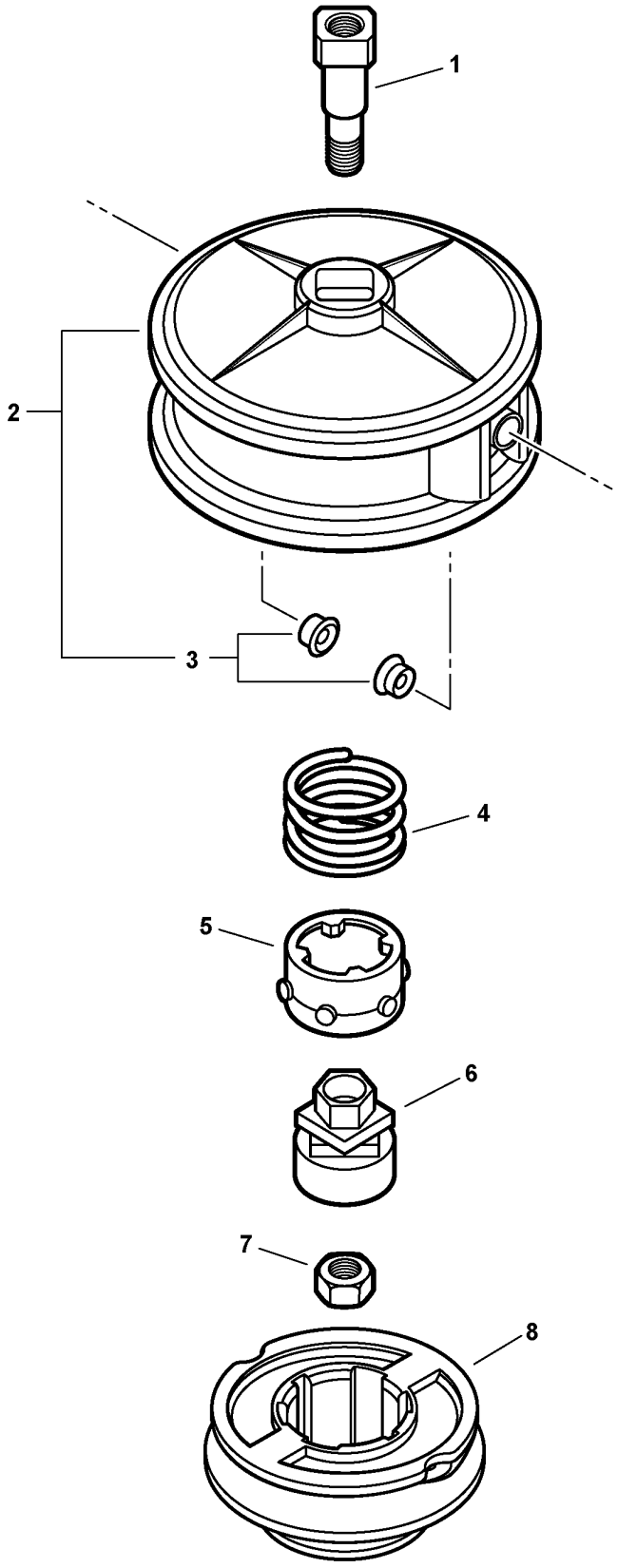
Footnotes

1: Also Included In GASKET KIT



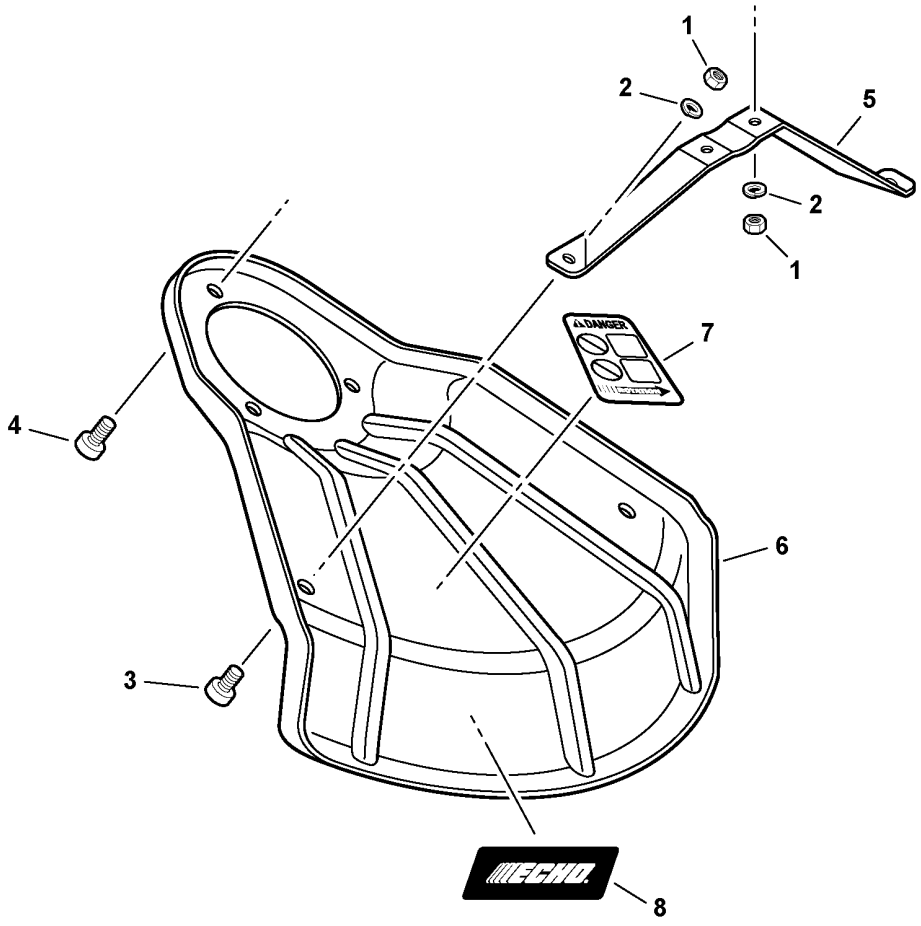
034 0004 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021015660	1	PLASTIC SHIELD KIT	INCLUDES ITEMS 2-7
2	C550000031	1	SHIELD - PLASTIC	
3	V805000150	3	SCREW 5X16	
4	C552000110	1	FLANGE, SHIELD	
5	69901644330	1	CUTTER, LINE	
6	V805000140	2	SCREW 5X12	
7	90050000005	2	NUT 5	



900 0003 00B

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	X407000410		U-TURN HEAD	USE .095" DIAMETER TRIMMER LINE
1	215601	1	BOLT, SHAFT	
2	X470000160	1	HOUSING	INCLUDES ITEM 3
3	X475000040	2	EYELET	INCLUDES 2 PER PACKAGE
4	V450000660	1	SPRING	
5	X471000040	1	DRIVE, OUTER	
6	X471000050	1	CAM, INNER	
7	V265000100	1	NUT	
8	X473000000	1	SPOOL	



033 0001 00D

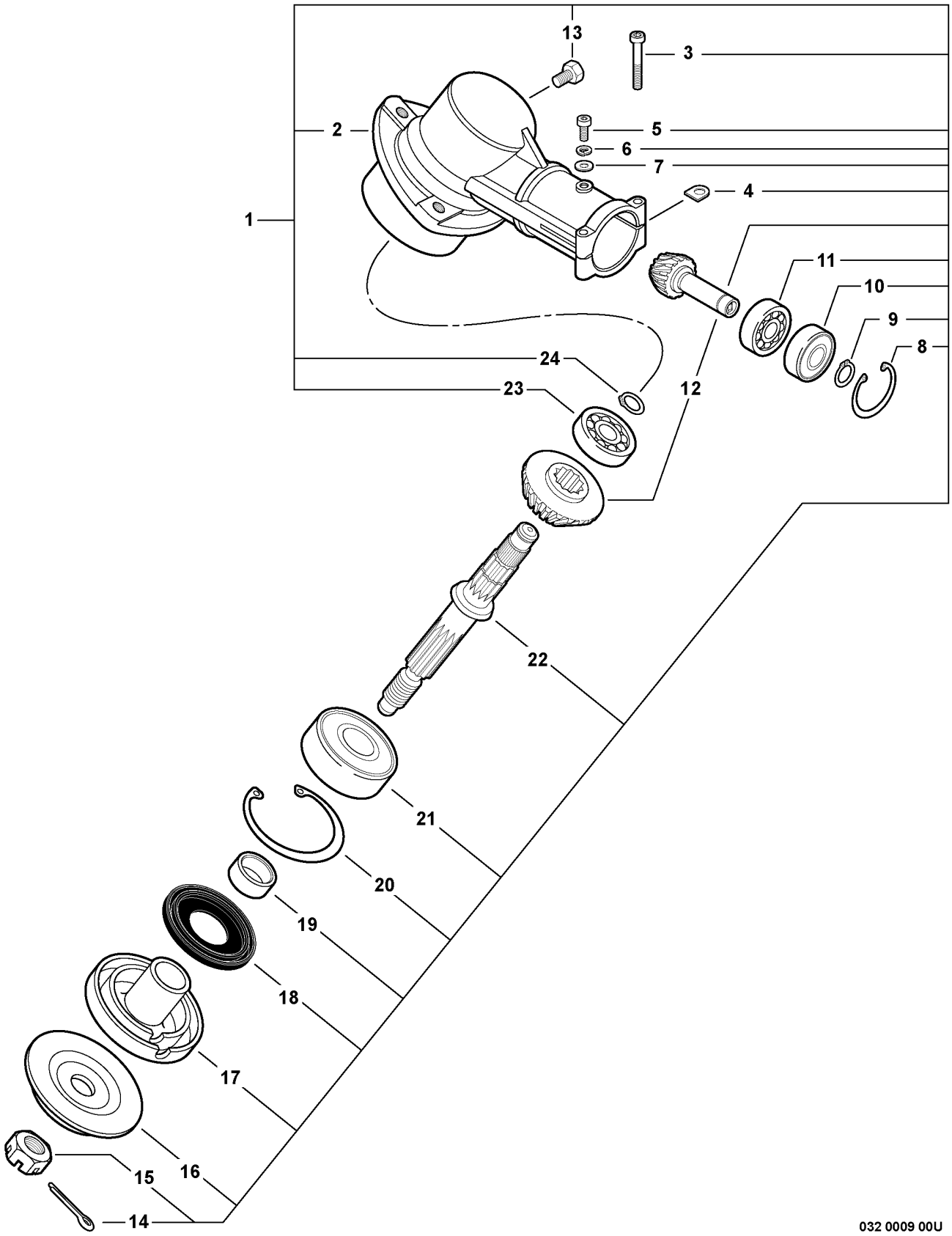
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	90050000005	4	NUT 5	
2	90060500005	4	LOCKWASHER	
3	V805000120	2	SCREW 5X8	
4	V805000130	3	SCREW 5X10	
5	69901523431	1	BRACKET, SHIELD	
6	C550000200	1	SHIELD	
7	89016841031	1	LABEL - CAUTION	
8	X502000320	1	LABEL - ECHO	

69600120331

8”, 8-Tooth Blade - 20 mm Arbor
Hoja de 8 Dientes de 20 cm - Árbol de 20 mm
Lame à 8 Dents de 20 cm - Arbre de 20 mm

900 0008 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	96900120331	1	8", 8-TOOTH BLADE - 20mm ARBOR	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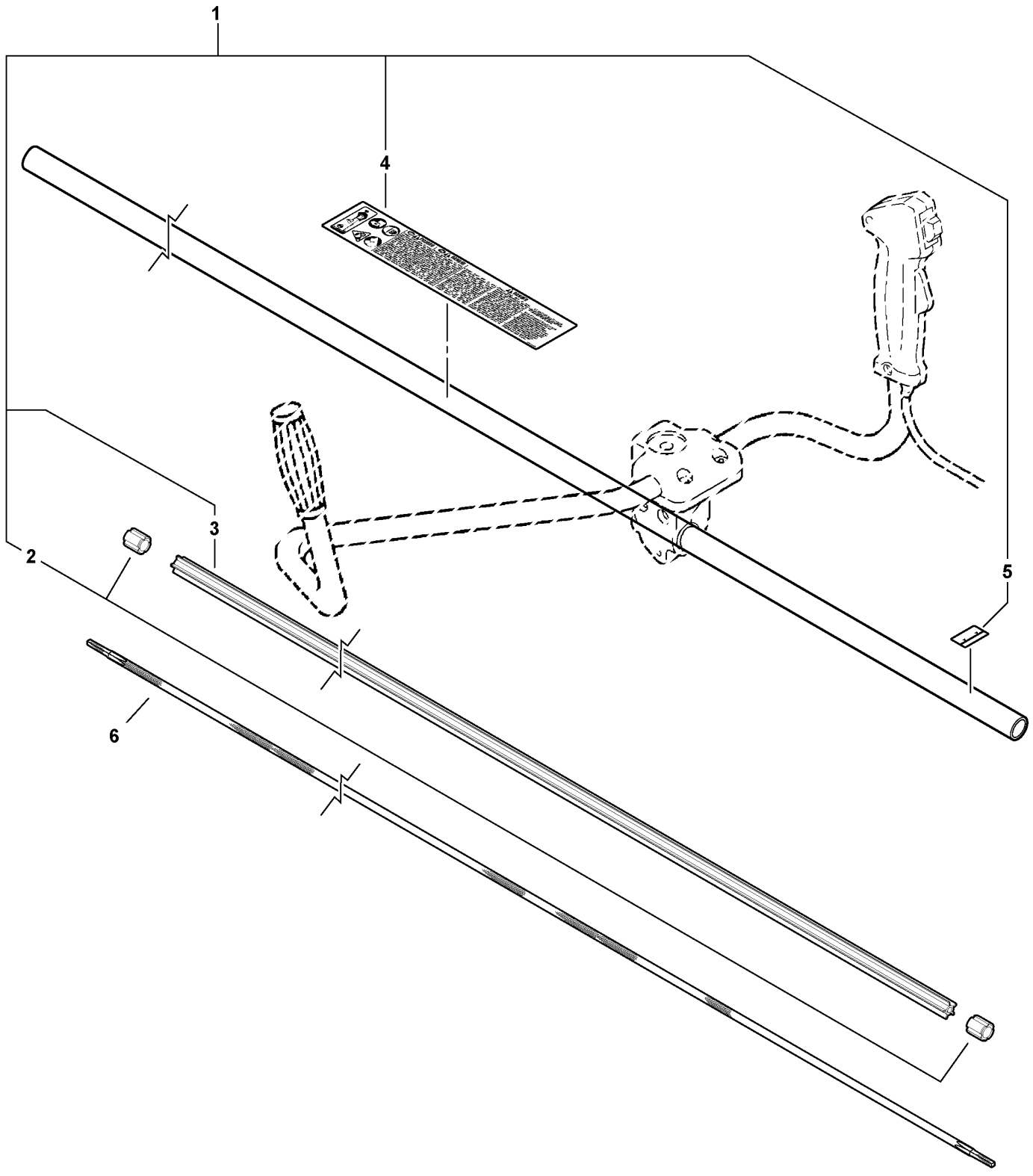
032 0009 00U

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	61040240932	1	GEAR HOUSING ASY	INCLUDES ITEMS 2-24
2	61046027431	1	CASE, GEAR	
3	V805000060	2	SCREW 5X35	
4	61023904130	2	WASHER, SHIM	
5	V805000130	1	SCREW 5X10	
6	90060500005	1	LOCKWASHER	
7	90060000005	1	WASHER	
8	90070200022	1	CIRCLIP 22	
9	90070600010	1	CIRCLIP 10	
10	90085806900	1	BEARING, BALL - 6900	
11	90085506900	1	BEARING, BALL - 6900	
12	61030044830	1	BEVEL GEAR SET	
13	61043450031	1	BOLT 8X8	
14	90030020022	1	SPLIT PIN 2X22	BULK OPTION: 89850201130 -10 PER PACKAGE
15	90051100010	1	NUT 10 - LEFT HANDED	
16	C535000150	1	PLATE, ADAPTER - LOWER	
17	C535000160	1	PLATE, ADAPTER - UPPER	
18	61041307130	1	OIL SEAL	
19	61031507130	1	SPACER	
20	90070200032	1	CIRCLIP 32	
21	9403536201	1	BEARING, BALL - 6201	
22	61036008931	1	SHAFT, GEAR	
23	90080000609	1	BEARING, BALL - 609	
24	90070600012	1	CIRCLIP 12	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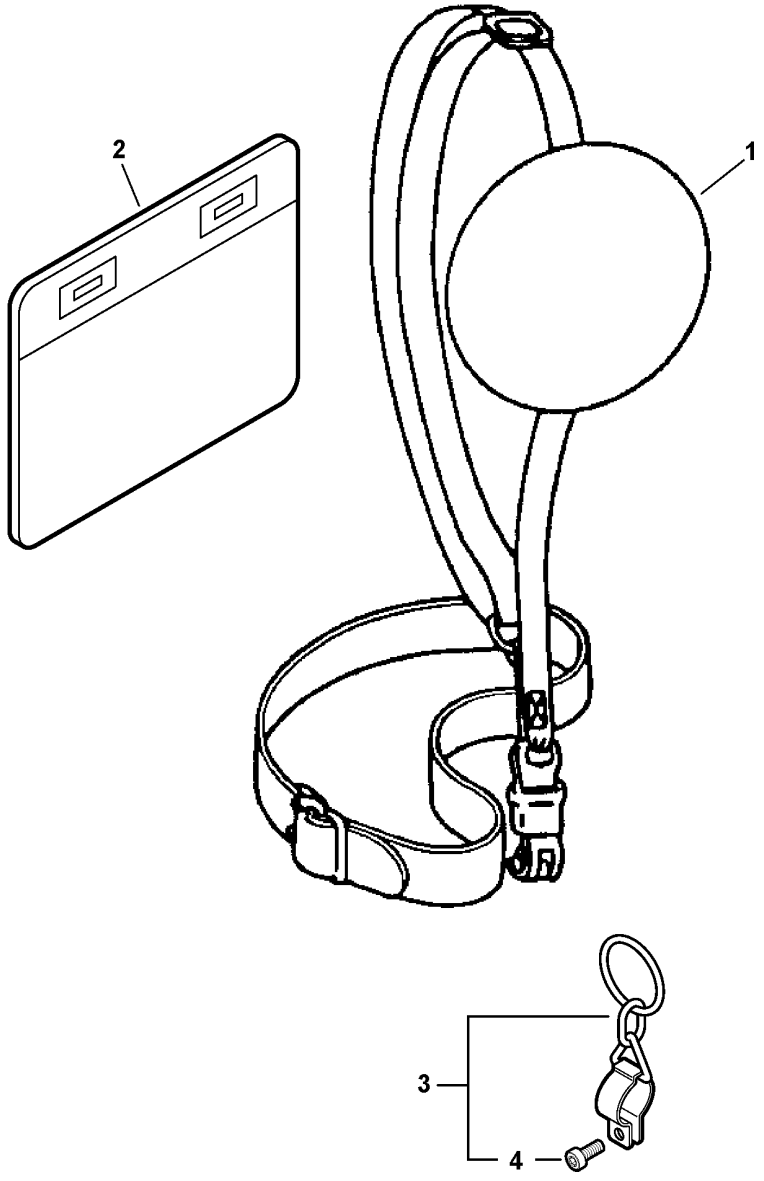
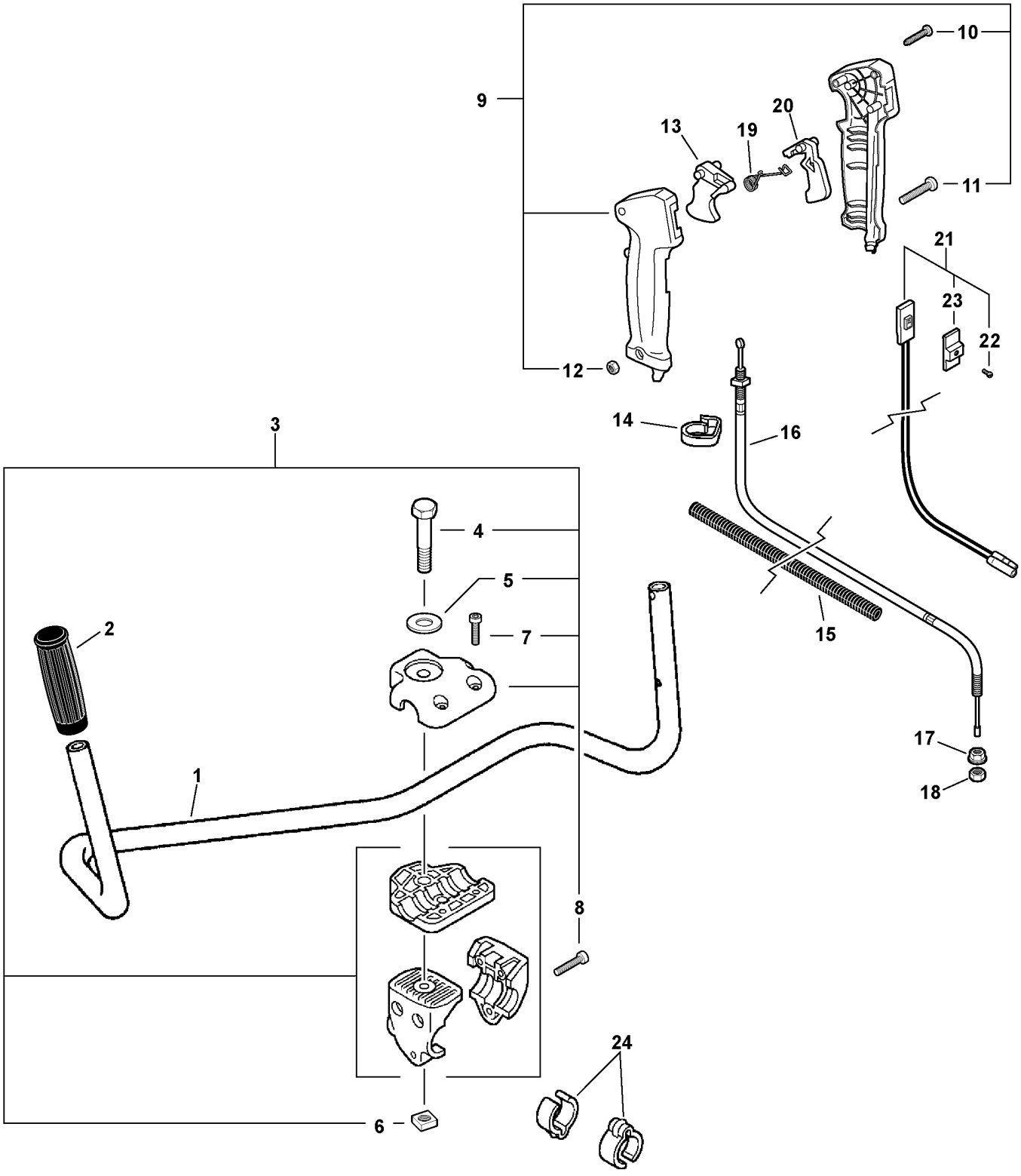
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	C050001190	1	MAIN PIPE ASY	INCLUDES ITEMS 2-5
2	61024644730	2	STOPPER	
3	61021744730	1	LINER, FLEXIBLE	
4	X505002500	1	LABEL - CAUTION	
5	89015204930	1	LABEL - PIPE LOCATION	
6	61001344730	1	DRIVESHAFT - FLEXIBLE	



700 0006 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	C062000310	1	HARNESS, SHOULDER	
2	C652000000	1	CUSHION	
3	C646000060	1	HARNESS HANGER KIT	INCLUDES ITEM 4
4	V805000140	1	SCREW 5X12	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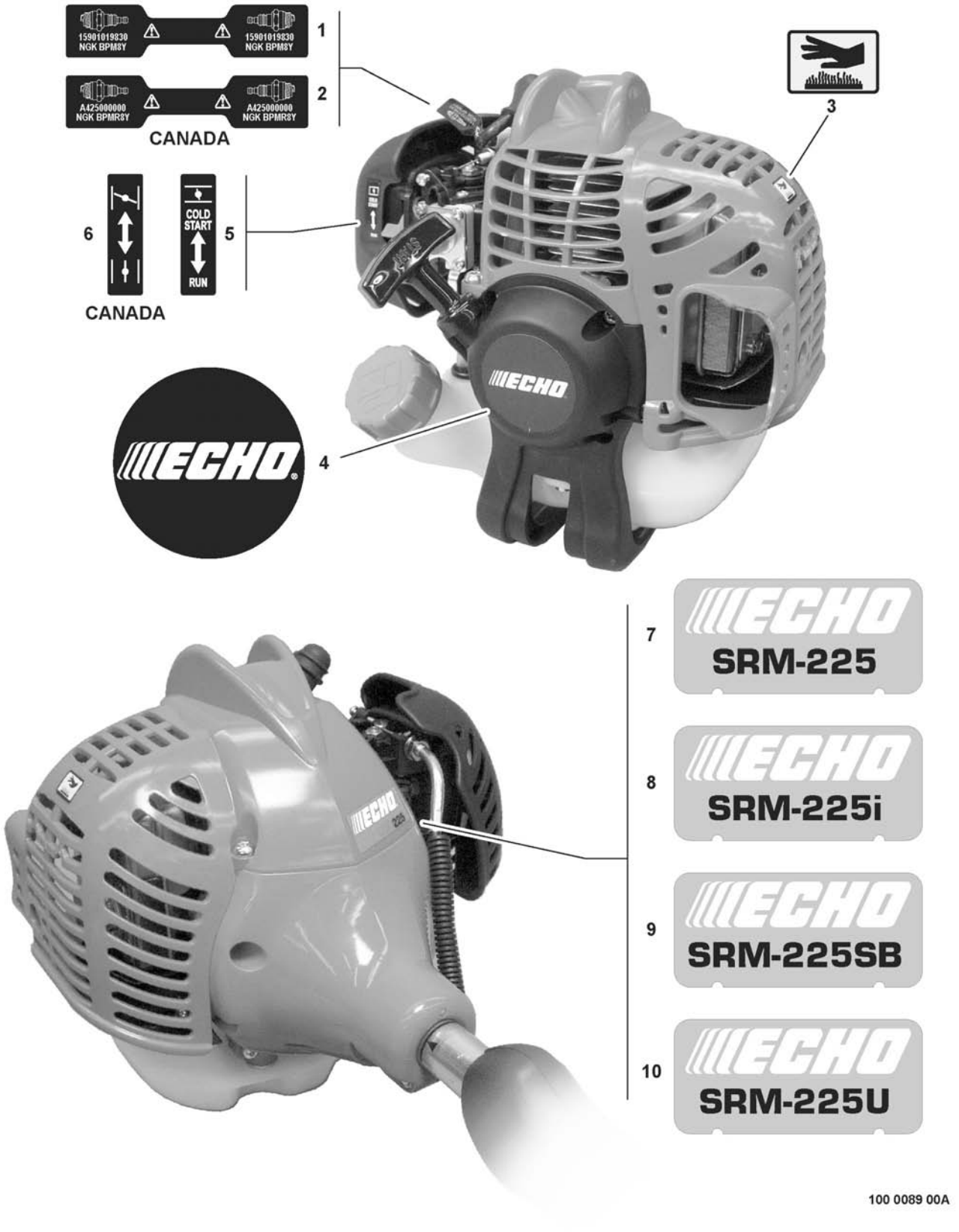
030 0038 00U

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	C400000000	1	HANDLE, FRONT	
2	35131102330	1	GRIP, HANDLE	
3	P021015820	1	HANDLE BRACKET ASY	INCLUDES ITEMS 4-8
4	35142152130	1	BOLT	
5	60501454230	1	WASHER	
6	90056550008	1	NUT	
7	V805000160	2	SCREW 5X20	
8	V805000170	3	SCREW 5X25	
9	35110247530	1	THROTTLE CONTROL ASY	INCLUDES ITEMS 10-12
10	90024603025	4	SCREW 3X25	
11	90022005030	1	SCREW 5X30	
12	90050000005	1	NUT 5	
13	17801005960	1	TRIGGER, THROTTLE	
14	15911209961	1	CLIP	
15	V475000000	1	COVER - CORRUGATED	
16	V430002280	1	CABLE, THROTTLE	
17	90051800006	1	FLANGE NUT 6	
18	90050200006	1	NUT	
19	17801335631	1	SPRING, THROTTLE LOCK	
20	17801205960	1	LOCKOUT, THROTTLE	
21	A440001250	1	SWITCH, IGNITION	
22	9154503010	1	SCREW 3X10	
23	A444000020	1	KNOB, SWITCH - ORANGE	
24	22492452130	2	CLIP	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ECHO
4
7
SRM-225
8
SRM-225i
9
SRM-225SB
10
SRM-225U
100 0089 00A

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	X532000671	1	LABEL - SPARK PLUG -- BPM-8Y	
2	X532000720	1	LABEL - SPARK PLUG -- BPMR-8Y***1***	
3	X505002310	1	LABEL - CAUTION -- HOT	
4	X502000330	1	LABEL - ECHO	
5	89012152730	1	LABEL - CHOKE	
6	89033252730	1	LABEL - CHOKE***1***	
7	X547001300	1	LABEL - MODEL -- SRM-225	
8	X547001530	1	LABEL - MODEL -- SRM-225i	
9	X547001360	1	LABEL - MODEL -- SRM-225SB	
10	X547001330	1	LABEL - MODEL -- SRM-225U	

Footnotes

1: CANADA MODELS

Use Gasket Kit	Contains: Service Number	Description
P021015980	10024242030	GASKET, CRANKCASE
	14586642031	GASKET, EXHAUST
	V100000160	GASKET, CYLINDER
	V103000480	GASKET, INTAKE
	V103000490	GASKET, INTAKE
	V104000360	GASKET, EXHAUST
	V104000850	SHIELD, EXHAUST

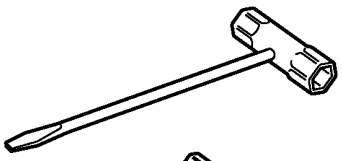
300 0043 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021015980	1	GASKET KIT	

RePower Tune-Up Kit	Contains: Service Number	Description
90074	13031054130	AIR FILTER
	13120507320	FUEL FILTER
	15901019830	SPARK PLUG BPM-8Y

400 0001 US0

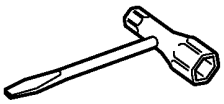
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	90074	1	TUNE-UP KIT	



SOCKET WRENCH W/SCREWDRIVER (Also Removes Spark Plugs)

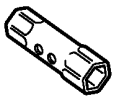
1 - 89541010630 -- 17X19mm

2 - X602000020 -- 17X19mm



3 - 89541039131 -- 10X19mm

4 - 89541006960 -- 13X19mm

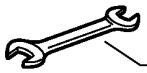


SOCKET WRENCH

5 - X602000031 -- 17X14.5mm

LOCKING ROD

6 - 89751801131 -- 5X120mm



OPEN END WRENCH

7 - 89511200330 -- 8X10mm

8 - 89512220960 -- 17X19mm

9 - 89501505260 -- 10mm

HEX BAR

10 - 89541220960 -- 10mm

HEX KEY

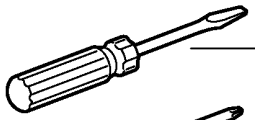
11 - 89561203430 -- 3mm

12 - 89561000130 -- 4mm

13 - 89561100330 -- 5mm

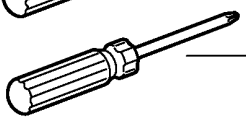
TORX KEY

14 - X605000060 -- T27

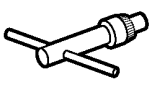


SCREWDRIVER

15 - 89581100130 -- 125mm SLOTTED



16 - 89581203930 -- 50mm PHILLIPS



CHUCK KEY

17 - 89757005560

Consult Your Operators Manual For The Tools Used With Your Model

200 0002 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	89541010630	1	SOCKET WRENCH/SCREWDRIVER	17X19mm
2	X602000020	1	SOCKET WRENCH/SCREWDRIVER	17X19mm
3	89541039131	1	SOCKET WRENCH/SCREWDRIVER	10X19mm
4	89541006960	1	SOCKET WRENCH/SCREWDRIVER	13X19mm
5	X602000031	1	SOCKET WRENCH	17X14.5mm
6	89751801131	1	LOCKING ROD	5X120mm
7	89511200330	1	OPEN END WRENCH	8X10mm
8	89512220960	1	OPEN END WRENCH	17X19mm
9	89501505260	1	OPEN END WRENCH	10mm
10	89541220960	1	HEX BAR	10mm
11	89561203430	1	HEX KEY	3mm
12	89561000130	1	HEX KEY	4mm
13	89561100330	1	HEX KEY	5mm
14	X605000060	1	TORX KEY	T27
15	89581100130	1	SCREWDRIVER	125mm SLOT HEAD
16	89581203930	1	SCREWDRIVER	50mm CROSS HEAD
17	89757005560	1	CHUCK KEY	

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NOTES

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